

# High-temperature solid/melt nanocomposites

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The interfacial energy of nanomaterials can be decreased by grain boundary wetting. Most effective is grain boundary wetting by chemically compatible melt in the two-phase area of the phase diagram where the solid and melt are in equilibrium. The possibility of the thermodynamically stable solid/melt nanocomposite existence in the two-phase area of the phase diagrams where the solid and melt are in equilibrium, is shown.

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Nanomaterials [1] have a high interfacial energy and, therefore, they are thermodynamically unstable and experience recrystallization problem at  $0.2\text{--}0.3T_m$  ( $T_m$  is the melting temperature). The interfacial energy can be decreased sufficiently by grain boundary (GB) wetting. Most effective is GB wetting by chemically compatible melt in the two-phase area of the phase diagram where the solid and melt are in equilibrium [2]. In this case, the solid/melt interfacial energy can be decreased largely ( $\sim 1\text{--}80\text{ mJ/m}^2$ ) [3–4].

Here we show the possibility of the thermodynamically stable solid/melt nanocomposite existence in the two-phase area of the phase diagrams where the solid and melt are in equilibrium. The calculated, within framework of a low-angle GB wetting model [5], values of the solid/melt interfacial energies are typical for liophilic colloids [3]. This opens the way to the design of the thermodynamically stable high-temperature nanomaterials.

GB wetting by chemically compatible melt in the two-phase area of the phase diagrams has been established for both ceramic and metallic materials [6, 7]. Thermodynamic condition of the GB wetting can be written as [8]:

$$\gamma_{gb} \geq 2\gamma_{sl}, \quad (1)$$

where  $\gamma_{gb}$  and  $\gamma_{sl}$  are the specific free energies at the grain boundary and solid/melt interface, respectively. The  $\gamma_{gb}$  depends on the misorientation angle,  $\theta$ . Low-angle GBs refer to low-energy; high-angle to high-energy (with the exception of the so-called special GBs). As GBs have a wide spectrum of energies, the temperature of GB wetting will differ: the lower  $\gamma_{gb}$ , the higher temperature. Because size of the blocks (subgrains) in solids is 10–100 nm, let us consider the thermodynamic opportunity of low-angle GB wetting. Read and Shockley [9]

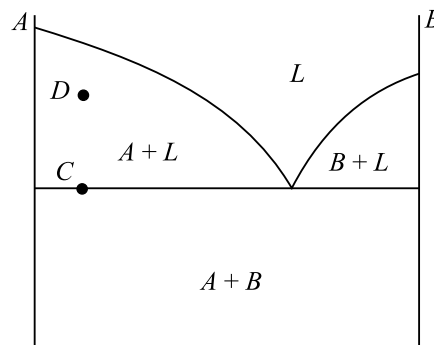
have proposed a formula for  $\gamma_{gb}$  calculation as a function of the  $\theta$ :

$$\gamma_{gb} = \frac{Ga}{4\pi(1-\sigma)}\theta(\beta - \ln \theta), \quad (2)$$

where  $G$  is the rigidity modulus,  $a$  is the lattice constant,  $\sigma$  is the Poisson's ratio, and  $\beta$  is approximately 0.25. According to the equation (2), the  $\gamma_{gb}$  increases with increasing  $\theta$  and reaches a maximum,  $\gamma_{gb(\max)}$ . If the  $\theta$  corresponding to the  $\gamma_{gb(\max)}$  marks as  $\theta_{\max}$ , then the eq. (2) can be transformed to [10]:

$$\frac{\gamma_{gb}}{\gamma_{gb(\max)}} = \frac{\theta}{\theta_{\max}} \left( 1 - \ln \frac{\theta}{\theta_{\max}} \right) \quad (3)$$

Estimation shows that the  $\gamma_{gb}$  values for low-angle GBs,  $10'' \leq \theta \leq 1^\circ$ , is varied from  $1\text{ mJ/m}^2$  to  $150\text{ mJ/m}^2$  at  $\theta_{\max} = 30^\circ$  and  $\gamma_{gb(\max)} = 10^3\text{ mJ/m}^2$ . Consequently, the thermodynamic condition of low-angle GB wetting (1) is fullfield at  $0.5\text{ mJ/m}^2 \leq \gamma_{sl} \leq 75\text{ mJ/m}^2$ . These  $\gamma_{sl}$  values on order of magnitude are typical for liophilic colloids [3]. In particular, the liophilic colloid may form in the two-phase area of the phase diagram (Figure) where the solid A or B and melt are in equilibrium. The



Phase diagram

formation of the high-temperature liophilic colloid could be explained as follows. It is known that the GB wetting by eutectic melt occurs in the two-phase area of

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the phase diagrams (point *C* in Figure) [2]. With further rise in the temperature,  $\gamma_{sl}$  is decreased. If the  $\gamma_{sl}$  reaches a value of  $0.5 \text{ mJ/m}^2 - 75 \text{ mJ/m}^2$ , the low-angle GB wetting by chemically compatible melt occurs (for example, point *D* in Figure). At that, the partial dissolution of the solid grains *A* takes place. As the result, the thermodynamically stable high-temperature solid/melt nanocomposite may exist.

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